

# CONTROLLER FOR **DA** DISPENSING VALVE

The **DA** valve controller is based on a 4.3-inch operator panel / PLC, multilingual and with an immediate graphical interface. The controller allows very rapid setup and commissioning of the system up to a maximum of two valves, guaranteeing the possibility of saving different recipes, each with its own personalized dispensing parameters.

There is also a cycle counter function. The interface to PLC or production monitoring systems is simple and allows you to check or modify the parameters of the dispensing system. The control unit is also able to manage the control air of the valves both simple and double-acting, as well as the possibility of interfacing presence sensors that enable dispensing or that objectify the dosing that has taken place, rather than the product minimum level sensor.





## **Functions example**







#### Screen "Recipes"

| No. ▲              | Program name | Dispensing time | Set cycles |
|--------------------|--------------|-----------------|------------|
| 0                  | RECIPE1      | 0.75            | 0          |
| 1                  | RECIPE2      | 1.25            | 15         |
| 2                  |              | 0.00            | 0          |
| 3                  |              | 0.00            | 0          |
| 4                  |              | 0.00            | 0          |
| 5                  |              | 0.00            | 0          |
|                    |              |                 |            |
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### **DAV TECH SRL**

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#### FIELDS OF APPLICATION:

- > Control and management of DA series pressure-time valves
- Communication with PLC or various interfaces.

### **FEATURES:**

- > 4.3" TFT LCD Touchscreen display
- > Multilingual interface
- > Digital I/O communication
- > Integrated control to manage external dispensing valve.
- > Settable minimum level management.
- Management of dispensing control signals and dispensing enable by external inputs.
- > Different recipes settable.
- Pneumatic interface that can be positioned separately from the controller.

## **TECHNICAL DATA:**

| ITEM                    | DA 2000 SMART (CONTROLLER)        |
|-------------------------|-----------------------------------|
| Dimensions              | 140mm (W) x 140mm (H) x 150mm (D) |
| Weight                  | 1Kg                               |
| Power In/Output         | DC24V (max.)                      |
| Consume                 | 10W                               |
| Operating Mode          | Filling / Line                    |
| Display                 | 4.3" LED Backlight TFT, Touch     |
| Setting memory          | 10                                |
| Dispenser controlled    | 2                                 |
| Pressure sensor         | OK                                |
| <b>External Control</b> | OK                                |
| Input signal            | OK                                |
| End dispensing signal   | OK                                |
| Usage temperature       | 10 − 40 °C                        |
|                         |                                   |

| ITEM                       | DA 2000 SMART (PNEUMATIC)        |
|----------------------------|----------------------------------|
| Dimensions                 | 140mm (W) x 70mm (H) x 150mm (D) |
| Weight                     | 0,8Kg                            |
| Dispenser controlled       | 2                                |
| Input I/O                  | M12, 8 pin M                     |
| Pressure regulator         | 0-7 bar                          |
| Air inlet fittings         | Ø6 quick fitting, Max 7bar       |
| Air valve control fittings | Ø4 quick fitting, Max 7bar       |
| Usage temperature          | 10 − 40 °C                       |
|                            |                                  |