

DAV TECH CONTROLLER FOR **GP 2K** GEAR PUMPS

The **GP 2K** gear pumps controller is based on a 7" multilingual operator panel with an immediate interface. The controller allows rapid setup and commissioning of the system, guaranteeing the possibility of saving hundreds of different programs, each with its own customized dispensing parameters.

Interfacing to PLCs or production monitoring systems is simple and allows you to check or modify the parameters of dispensing system at any time.

An Ethernet port then guarantees the possibility of carrying out remote assistance operations.



Functions example





Screen "Input-output state"

INPUT IO	OUTPUT IO	INPUT PLC	OUTPUT PLC
) Alarm 🧶	Recipe nr 0	Alarm
Recipe bit 0	READY	Enable .	READY Dispensing end
Recipe bit 1	Dispensing end	Dispensing	Dispensing in progress the enable alarm
Recipe bit 2	Dispensing in progress	Reset	Pw enable alarm Auto
Recipe bit 3	Resin alarm •	A COLOR	Pressure alarm
Recipe bit 4	Hardener alarm •		Resin alarm Hardener alarm
Dispensing			Alarm 1
Resin level			Alarm 2 Resin pres.
Hardener level			Hardener pres.
Park			Last dispensing 6
Resin press.	•		_
Hardener press.			

DAV TECH SRL

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FIELD OF APPLICATION:

- Control and management of GP series volumetric pumps
- > Simultaneous management of two dispensers for 2K fluids
- > Communication and data exchange with PLC or various interfaces

FEATURES:

- > 7" TFT LCD Touchscreen display
- > Multilingual interface
- Assistance, operation monitoring and SW updates possible remotely by Ethernet connection.
- > Digital I/O communication, Modbus TCP/IP and Modbus TCP/IP + digital I/O.
- > Encoder control system for dispesing management with closed-loop logic.
- > Resin/hardener ratio variable via parameters.
- Integrated control to manage external dispensing valves.
- > Recipes that can be recalled via external signals.
- > Real-time count of the volume dispensed.
- > Settable management Minimum level
- > Settable automatic purge.
- Weight count method using specific weight.
- > Dispensing pause and resume function.
- > Real-time monitoring with settable outlet pressure threshold.

TECHNICAL DATA:

ITEM	OONTROLLED OR OK	
ITEM	CONTROLLER GP 2K	
Dimensions	245mm (W) x 260mm (H) x 325mm (D)	
Weight	8 Kg	
Power In/Output	AC100V – 240V, 50/60Hz, DC24V (max.) DC48V (Motors)	
Consume	1,2KW	
Operating Mode	Filling / Line	
Display	7" LED Backlight TFT LCD, Touch	
Pumps controlled	2	
Pressure sensor	OK	
External Control	OK	
Input signal	OK	
End dispensing signal	OK	
Usage temperature	10 − 40 °C	